



**CERTIFIED EXPLOSION-PROOF**

*Industrial vacuum cleaners*

# WHAT IS COMBUSTIBLE DUST?

The Occupational Safety and Health Administration (OSHA) in the United States defines combustible dust as “a solid material composed of distinct particles or pieces, regardless of size, shape, or chemical composition, which presents a fire or deflagration hazard when suspended in air or some other oxidizing medium over a range of concentrations”.

Several industrial incidences caused by underestimation of the combustible dust hazard led to an increased attention to prevention and manufacturing standards. In fact, some materials and powders are commonly known as explosive, but other ones become combustible only when in dust form.

## COMBUSTIBLE DUST CATEGORIES



AGRI-FOOD DUSTS

CARBON DUSTS

CHEMICAL DUSTS

METAL DUSTS

PLASTIC DUSTS

## How does an explosion occur?

Safety organizations, including the NFPA 654 and OSHA's Combustible Dust National Emphasis Program, use the explosion pentagon to easily illustrate how accumulations of seemingly harmless dust can result in a catastrophic explosion. Elements listed below are all that is needed to cause seemingly harmless dust to explode.

### ● **IGNITION SOURCE:**

*Element that triggers the explosion. Among the most common are open flames, temperature, sparks generated by static energy or mechanical impact.*

### ● **OXYGEN (AIR):**

*Fire needs oxygen to burn, and oxygen is (almost) everywhere.*

### ● **COMBUSTIBLE (dust or gas):**

*The fuel that will feed the explosion.*

### ● **CONFINEMENT:**

*Closed and confined areas facilitate the concentration of dust particles and gas.*

### ● **DISPERSION:**

*Concentrated dust can easily turn into a cloud suspended in the air, which increases the risks and damages caused by an explosion.*



**DUST FIRE AND EXPLOSION  
PENTAGON**





# GUIDELINES AND REGULATIONS



**NFPA** is a nonprofit organization aimed at eliminating death, injury, property or economic loss due to fire electrical related hazards.



**ATEX**, "ATmosphères EXplosives" and refers to the European Union directives (mainly the 2014/34 / EU) regulating the manufacturing and certification of equipment in areas exposed to risk of explosion.



**OSHA** is a regulatory agency of the US Department of Labor. Its mission is to guarantee safe and healthy work conditions by defining the standards and providing training and support.



**NRTL** is an independent organization officially recognized by OSHA to provide evaluation, testing and certification of products.

**ETL Listed Marking** : indicates that a product has been tested and found in compliance by **Intertek**, a Total Quality Assurance provider worldwide.

**UL Marking**: the product has been tested by UL, a safety organization, and compliant to nationally safety and sustainability standards.

## Guidelines



### NATIONAL EMPHASIS PROGRAM

OSHA gives guidance that all industries must follow called NEP (National Emphasis Program), which lists recommended housekeeping and maintenance procedures.

Even if the NEP is not an approved regulation, this does not mean it can be reviewed without penalty. There are some standards that can be used for regular citations.

Recommended procedures include:

- **Detailed working environment cleaning program**, defining the materials which may be combustible, the processes to avoid explosions, hidden areas in the facilities that have to be checked regularly and source of ignitions
- **Use of industrial vacuum systems** as the best and safest choice for cleaning
- **Only use certified equipment for the scope**, both as outlined by the environment or for safely picking up the dust type (Combustible / Non-combustible) as identified in your Dust testing and DHA.

# GUIDELINES AND REGULATIONS

## Regulations



### NFPA 70 - NATIONAL ELECTRICAL CODE

NFPA set a classification of dangerous environments based on the type of risk and on its frequency in presence of combustible dust.

**NFPA 654** – Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids

**NFPA 484** – Standard for combustible metals both define combustible dust as “any fine solid material that is 420 microns or smaller in diameter and present a fire or explosion hazard when dispersed and ignited in air”.

### NFPA 652 - STANDARD ON FUNDAMENTALS OF COMBUSTIBLE DUST

NFPA regulation aimed at setting standards to deal with combustible dust in industrial environments.

	CLASS	DIVISION	GROUP
Gases vapors liquids	I	Div 1, Hazard normally present	D
	I	Div 2, Hazard abnormally present	D
Dust	II	Div 1, Hazard normally present	E, F, G
	II	Div 2, Hazard abnormally present	F, G



The NFPA 652 applies to all facilities that manufacture, blend, package, repack, convey, or handle combustible dust or particulate solids that may become dust (even in presence of non classified environments) and states that each plant must have:

- On file a copy of their **dust type testing**
- A complete **Dust Hazard Analysis** in order to prevent dust related hazards
- Documented **housekeeping procedure** listing these methods of cleaning

Industrial vacuum cleaners are listed as the preferred method of cleaning as they collect and contain dusts safely, guaranteeing the highest level of cleaning and hygiene (much more than blowing or alternative cleaning systems).

# EXPLOSION-PROOF VACUUMS

*for the safe collection of combustible dust*

## Class II, Division 2



Vacuums certified for **Class II Division 2** meet requirements for Class II, Division 2 Groups FG environments

**MISTRAL 201 BL D2**  
SCAN AND GET THE  
TECHNICAL DATA  
SHEET!



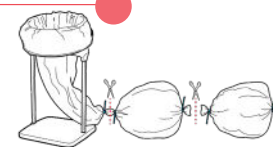
IP55 minimal  
electrical protection

Complete  
earth grounding

Antistatic class M  
polyester filter

Optionals:

- Stainless steel construction
- HEPA filter
- Endless Bag (LP) collection system



*Certification applies to the entire machine*

Specific Ohm testing for  
each part of the machine

Wide range of accessories  
for any application



**DOWNLOAD ALL THE TECHNICAL DATA  
SHEETS!**



Certifications available:

Ordinary locations  
UL 1017 and CSA no. 243-10 (all equipment)

Hazardous locations  
UL 1203 and CSA 22.2 no. 25 and 30 (Class I Division I equipment)  
ISA 12.12.01-2016 and CSA C22.2 No. 213-16 (Class II Division 2 equipment)

# EXPLOSION-PROOF VACUUMS

## Class I-II, Division 1

Meet requirements for Class I, Group D and Class II Groups EFG environments



**Certified maintenance-free motor**

**HEPA filter as standard**

**Stainless steel chamber and collection bin**

**Antistatic casters**

*Certification applies to the entire machine*



**MISTRAL 201 D1  
SCAN AND GET  
THE  
TECHNICAL DATA  
SHEET!**



## Safe collection of conductive/metal powders

Interchangeable container for combustible dust neutralization

**3 Fiber filters**

**PPL filter and sieve grid**

**Dust entrance**

**Inert oil**



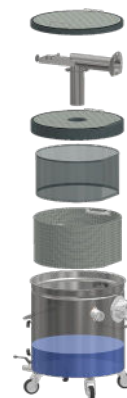
**EXPLORE  
THE FULL  
INERT RANGE!**



### HOW DOES IT WORK?

Extracted powder is immersed directly into the inert oil in the container, which makes the metal dust inert.

3 fiber filters stop possible oil mists that may be created from suction and immersion.  
An overpressure safety valve guarantees the safe release in case of internal buildup of pressure.





# NFPA-COMPLIANT SOLUTIONS

## Pneumatic vacuums

Vacuums **powered by compressed air**, engineered for **Hazardous locations** meet standards of 2014/34/EU (ATEX regulation).

They can be used when electricity is not accessible or forbidden,

Our pneumatic systems meet the high standards of ATEX European regulation for safe use in zone 1, 2, 21, 22, in **full compliance** with OSHA and NFPA standards. Available for liquids and wet applications.



## Accessories

Delfin offers a wide range of **antistatic accessories** and can provide the right accessory for every application. Antistatic accessories are made of **NBR rubber** and **stainless steel**, ensuring maximum safety for the operator even dealing with combustible dusts.

## Centralized vacuum systems







Delfin engineers, builds and installs complete centralized vacuum systems to **improve efficiency and productivity** of production areas. Useful in cleaning simultaneously at more suction points or in covering wide production areas.



# CLASS II DIVISION 2 CERTIFIED SOLUTIONS


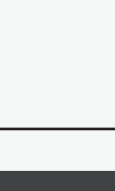

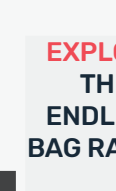


## Features

							
		MTL 300 BL D2	MTL 301 BL D2	MTL 201 BL D2	451 BL D2	DM 1 BL D2	DBFV 30 D2
<b>Voltage</b>	V - Hz	115-60	115-60	115-60	115-60	115-60	460-60
<b>Power</b>	HP (kW)	1.5 (1.1)	1.5 (1.1)	1.5 (1.1)	2.7 (2.0)	1.5 (1.1)	3.4 (2.6)
<b>Electrical</b>	IP	55	55	55	55	55	55
<b>Max waterlift</b>	inH <sub>2</sub> O (mmH <sub>2</sub> O)	90.6 (2300)	90.6 (2300)	90.6 (2300)	90.1 (2289)	90.6 (2300)	60.2 (1529)
<b>Max air flow</b>	CFM (m <sup>3</sup> /h)	121.8 (207)	121.8 (207)	121.8 (207)	211.9 (360)	121.8 (207)	220.7 (375)
<b>Suction inlet</b>	in (mm)	2 (50)	2 (50)	2 (50)	3 (80)	3 (80)	2 (50)
<b>Capacity</b>	gal (lt)	3 (13)	4 (15)	5 (20)	12 (45)	26 (100)	10.6 (40)
<b>Noise level (EN ISO 3744)</b>	dB(A)	78	78	78	76	78	72
<b>Dimensions</b>	in	18 x 17 x 31	18 x 19 x 34	19 x 23 x 43	23 x 25 x 49	31 x 26 x 70	16 x 24 x 40
<b>Weight</b>	lbs (kg)	55 (25)	55 (25)	77 (35)	121 (55)	143 (65)	132 (60)
<b>Filter surface</b>	ft <sup>2</sup> (m <sup>2</sup> )	4.5 (0.4)	6 (0.6)	32 (3)	22 (2)	32 (3)	13 (1.2)
<b>Media, class (IEC 60335-2-69)</b>		Polyester ANT M	Polyester ANT M	Polyester ANT M	Polyester ANT M	Polyester ANT M	Polyester ANT M
<b>Cleaning system</b>		Manual	Dustop	Dustop	Manual Shaking	Manual Shaking	Manual

## Features



					
		DG KW3 D2	DG KW5 D2	DG KW6 D2	DG 86 AF D2
<b>Voltage</b>	V - Hz	460-60	460-60	460-60	460-60
<b>Power</b>	HP (kW)	3.5 (2.6)	6.2 (4.6)	8.5 (6.3)	11.5 (8.6)
<b>Electrical</b>	IP	65	65	65	65
<b>Max waterlift</b>	inH <sub>2</sub> O (mmH <sub>2</sub> O)	75 (1900)	130 (3300)	77 (1950)	108.4 (2753)
<b>Max air flow</b>	CFM (m <sup>3</sup> /h)	221 (376)	225 (382)	353 (600)	482.6 (820)
<b>Suction inlet</b>	in (mm)	3 (80)	3 (80)	3 (80)	3 (80)
<b>Capacity</b>	gal (lt)	26 (100)	26 (100)	26 (100)	26 (100)
<b>Noise level (EN ISO 3744)</b>	dB(A)	72	73	80	75
<b>Dimensions</b>	in	26 x 47 x 57	26 x 47 x 57	26 x 47 x 57	26 x 47 x 69
<b>Weight</b>	lbs (kg)	276 (125)	302 (137)	322 (146)	397 (180)
<b>Filter surface</b>	ft <sup>2</sup> (m <sup>2</sup> )	21.5 (2)	32 (3)	32 (3)	53.8 (5)
<b>Media, class (IEC 60335-2-69)</b>		Polyester - ANT M	Polyester - ANT M	Polyester - ANT M	Polyester - ANT M
<b>Cleaning system</b>		Manual Shaking	Manual Shaking	Manual Shaking	Manual Shaking

**EXPLORE  
THE  
ENDLESS  
BAG RANGE!**





# CLASS I DIVISION 1 CERTIFIED SOLUTIONS

## Features

		MTL 201 D1	DG KW6 D1
<b>Voltage</b>	V - Hz	115-60	460-60
<b>Power</b>	HP (kW)	0.9 (0.7)	7.4 (5.5)
<b>Electrical</b>	IP	Explosion proof	Explosion proof
<b>Max waterlift</b>	inH <sub>2</sub> O (mmH <sub>2</sub> O)	67.7 (1720)	72.2 (1835)
<b>Max air flow</b>	CFM (m <sup>3</sup> /h)	138.3 (235)	406 (690)
<b>Suction inlet</b>	in (mm)	2 (50)	3 (80)
<b>Capacity</b>	gal (lt)	5 (20)	26 (100)
<b>Noise level (EN ISO 3744)</b>	dB(A)	80	75
<b>Dimensions</b>	in	19 x 23 x 43	26 x 47 x 67
<b>Weight</b>	lbs (kg)	88 (40)	308 (140)
<b>Filter surface</b>	ft <sup>2</sup> (m <sup>2</sup> )	32 (3)	32 (3)
<b>Media, class (IEC 60335-2-69)</b>		Polyester - ANT M	Polyester - ANT M
<b>Cleaning system</b>		Dustop	Manual Shaking



### MTL 201 D1



### DG KW6 D1



## COMPRESSED AIR VACUUM CLEANERS - ATEX CERTIFIED



NFPA 652 compliant



## Features

		AIREX 80 W 14V 1-2G	AIREX 45 2V	AIREX DM 19V	AIREX DM HD 25V
<b>AteX Zones</b>		1, 2, 21, 22	1,2,21,22	1,2,21,22	
<b>Marking</b>		2GD (Ex II 2D Ex h IIC T85°C Db; Ex II 2G Ex h IIB T6 Gb)	2GD (Ex II 2D Ex h IIC T85°C Db; Ex II 2G Ex h IIB T6 Gb)	2GD (Ex II 2D Ex h IIC T85°C Db; Ex II 2G Ex h IIB T6 Gb)	
<b>Air supply</b>	CFM (L/min)	51.4 (1458)	51.4 (1458)	54.0 (1530)	88.3 (2500)
<b>Air supply pressure</b>	PSI (bar)	87 (6)	87 (6)	87 (6)	87 (6)
<b>Ø Air supply hose</b>	in (mm)	3/8 (10)	3/8 (10)	3/8 (10)	3/8 (10)
<b>Max waterlift</b>	inH <sub>2</sub> O (mmH <sub>2</sub> O)	145.6 (3700)	145.6 (3700)	196.9 (5000)	196.9 (5000)
<b>Max air flow</b>	CFM (m <sup>3</sup> /h)	176.5 (300)	176.5 (300)	273.7 (465)	347.3 (590)
<b>Suction inlet</b>	in (mm)		3 (80)	3 (80)	3 (80)
<b>Filter</b>		Bag primary filter Polyester - ANT M	Star primary filter Polyester - ANT M	Star primary filter Polyester - ANT M	Star primary filter Polyester - ANT M
<b>Filter cleaning system</b>		Integrated	Manual	Manual	Manual
<b>Capacity</b>	gal (lt)	21 (80)	11.8 (45)	26 (100)	26 (100)
<b>Noise level (EN ISO 3744)</b>	dB(A)	68	68	74	74
<b>Dimensions</b>	in	24 x 20.8 x 42.5	27.5 x 21.6 x 50	24 x 24 x 63	24 x 24 x 63
<b>Weight</b>	lbs (kg)	79 (36)	110 (50)	176 (80)	176 (80)

# SAFETY SOLUTIONS - ATEX CERTIFIED INDUSTRIAL VACUUMS

## Features

		DG VL 125 EX1/3D	DG VL 125 EX1/2D	DG VL 185 EX1/3D	DG VL 185 EX1/2D
<b>Zone Atex</b>		20/22	20/21	20/22	20/21
<b>Marking</b>		Ex II 1/3D Ex h IIIC T160°C Da/Dc	Ex II 1/2D Ex h IIIC T160°C Da/Db	Ex II 1/3D Ex h IIIC T160°C Da/Dc	Ex II 1/2D Ex h IIIC T160°C Da/Db
<b>Voltage</b>	V - Hz	460-60	460-60	460-60	460-60
<b>Power</b>	HP (kW)	19.4 (14.5)	19.4 (14.5)	28.6 (21.3)	28.6 (21.3)
<b>Electrical</b>	IP	65	65	65	65
<b>Max waterlift</b>	inH <sub>2</sub> O (mmH <sub>2</sub> O)	108.3 (2750)	108.3 (2750)	110.2 (2800)	110.2 (2800)
<b>Max air flow</b>	CFM (m <sup>3</sup> /h)	735.7 (1200)	735.7 (1200)	941.7 (1600)	941.7 (1600)
<b>Suction inlet</b>	in (mm)	5 (120)	5 (120)	5 (120)	5 (120)
<b>Capacity</b>	gal (lt)	42 (160)	42 (160)	42 (160)	42 (160)
<b>Noise level (EN ISO 3744)</b>	dB(A)	75	75	81.5	81.5
<b>Dimensions</b>	in	30 x 71 x 79	30 x 71 x 79	30 X 71 X 79	30 X 71 X 79
<b>Weight</b>	lbs (kg)	485 (220)	485 (220)	584 (265)	584 (265)
<b>Filter surface</b>	ft <sup>2</sup> (m <sup>2</sup> )	75 (7)	75 (7)	75 (7)	75 (7)
<b>Media, class (IEC 60335-2-69)</b>		Polyester - ANT M	Polyester - ANT M	Polyester - ANT M	Polyester - ANT M
<b>Cleaning system</b>		SELF-CLEAN	SELF-CLEAN	SELF-CLEAN	SELF-CLEAN



652 compliant



		DG300 HD EX1/3D	DG300 HD EX1/2D	DG300 SE EX1/3D	DG300 SE EX1/2D
<b>Zone Atex</b>		20/22	20/21	20/22	20/21
<b>Marking</b>		Ex II 1/3D Ex h IIIC T160°C Da/Dc	Ex II 1/2D Ex h IIIC T160°C Da/Db	Ex II 1/3D Ex h IIIC T160°C Da/Dc	Ex II 1/2D Ex h IIIC T160°C Da/Db
<b>Voltage</b>	V - Hz	460-60	460-60	460-60	460-60
<b>Power</b>	HP (kW)	28.6 (21.3)	28.6 (21.3)	28.6 (21.3)	28.6 (21.3)
<b>Electrical</b>	IP	65	65	65	65
<b>Max waterlift</b>	inH <sub>2</sub> O (mmH <sub>2</sub> O)	96.5 (2450)	96.5 (2450)	152.6 (3875)	152.6 (3875)
<b>Max air flow</b>	CFM (m <sup>3</sup> /h)	780.5 (1326)	780.5 (1326)	794.6 (1340)	794.6 (1340)
<b>Suction inlet</b>	in (mm)	5 (120)	5 (120)	5 (120)	5 (120)
<b>Capacity</b>	gal (lt)	58 (220)	58 (220)	58 (220)	58 (220)
<b>Noise level (EN ISO 3744)</b>	dB(A)	78	78	77	77
<b>Dimensions</b>	in	37 x 71 x 87	37 x 71 x 87	37 x 71 x 87	37 x 71 x 87
<b>Weight</b>	lbs (kg)	1786 (810)	1786 (810)	1687 (760)	1687 (760)
<b>Filter surface</b>	ft <sup>2</sup> (m <sup>2</sup> )	129 (12)	129 (12)	129 (12)	129 (12)
<b>Media, class (IEC 60335-2-69)</b>		Polyester - ANT M	Polyester - ANT M	Polyester - ANT M	Polyester - ANT M
<b>Cleaning system</b>		Automatic	Automatic	Automatic	Automatic



652 compliant



# COMBUSTIBLE DUST/DRY COLLECTION

## Features



652 compliant

		SEP.EX-001	400BL INERT	451BLINERT	ZFR75INERT	DG50 INERT
<b>Atex zone/ Marking</b>		(canister) Ex II 3D Ex h IIIC T85°C Dc	(canister ) 1/2D	Ex II 3D Ex tc IIIB T135°C X Dc	Ex II 3D Ex tc IIIB T135°C X Dc	Ex II 3D Ex tc IIIB T135°C X Dc
<b>Voltage</b>	V - Hz	-	115-60	115-60	460-60	460-60
<b>Power</b>	HP (kW)	-	1.5 (1.1)	1.5 (1.1)	4.6 (3.5)	6.2 (4.6)
<b>Electrical</b>	IP	-	-	55	55	55
<b>Max waterlift</b>	inH <sub>2</sub> O (mmH <sub>2</sub> O)	-	90.6 (2300)	90.6 (2300)	100.4 (2550)	104.3 (2650)
<b>Max air flow</b>	CFM (m <sup>3</sup> /h)	-	121.8 (207)	121.8 (207)	211.9 (360)	294.3 (500)
<b>1st stage filter - surface</b>		PPL	PPL	Star	Star	Star
<b>2nd stage filter</b>		3x fiber filter	3x fiber filter	PPL	PPL	PPL
<b>3rd stage filter</b>		Star	Bag	3x fiber filter	3x fiber filter	3x fiber filter
<b>4th stage filter</b>		-	Idrooleophobic	HEPA (optional)	HEPA (optional)	HEPA (optional)
<b>Filter surface and Media class</b>	ft <sup>2</sup> (m <sup>2</sup> )	Star filter: 129 (12) Polyester ANT M	Bag filter: 3,33 (0,31) Polyester ANT M	Star filter: 22 (2) Polyester ANT M	Star filter: 32 (3) Polyester ANT M	Star filter: 32 (3) Polyester ANT M
<b>Suction inlet</b>	in (mm)	3 (80) in /3 (80) out	2 (50)	2 (50)	3 (80)	3 (80)
<b>Capacity - oil</b>	gal (lt)	7 (27)	2 (8)	2 (8)	7 (27)	7 (27)
<b>Capacity - dust</b>	gal (lt)	3.4 (13)	1 (4)	1 (4)	3 (13)	3 (13)
<b>Noise level (EN ISO 3744)</b>	dB(A)	-	-	74	75	72
<b>Dimensions</b>	in	1.9 x 2.3 x 4.4	1.9 x 2.3 x 4.4	23 x 25 x 51	31 x 26 x 67	26 x 46 x 57
<b>Weight</b>	lbs (kg)	79 (36)	99 (45)	137 (62)	232 (105)	342 (155)

## EXPLOSION PROOF: NOT ONLY VACUUMS PNEUMATIC CONVEYORS

Pneumatic conveyance is the safest and most effective way to move dust, granules and solids.

Learn how Delfin systems can help you increase productivity up to 30%.







*Delfin is an Italian-based company, established in 1991 by its founder and current chairman, Antonino Siclari. Since then, it has grown into one of the largest global manufacturers of industrial vacuums and vacuum based solutions, spanning from mobile industrial vacuums to dust collectors, to pneumatic conveying, central vacuum systems and high vacuum equipment.*

*Since the beginning, Delfin has been working to offer its partners and customers the highest quality, providing innovative and efficient solutions, responding to challenges of different industries throughout the world.*

***"Your safety is our focus, one dust particle at a time."***



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